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Catalog No. H-700T
Apr. 2011

Check Valves

700, 700H, 701, 700A Series



Feature

- Pressure rating up to 6000psig(413bar) @ 70°F(21°C) - 700H Series
-) 3000psig(206bar) @ 70°F(21°C) - 700, 701, 700A Series
- Temperature rating up to 375°F(191°C) with FKM seal
- Suitable for gas and liquid#
- SS316 body material as standard#
- 100% factory tested for cracking and reseal

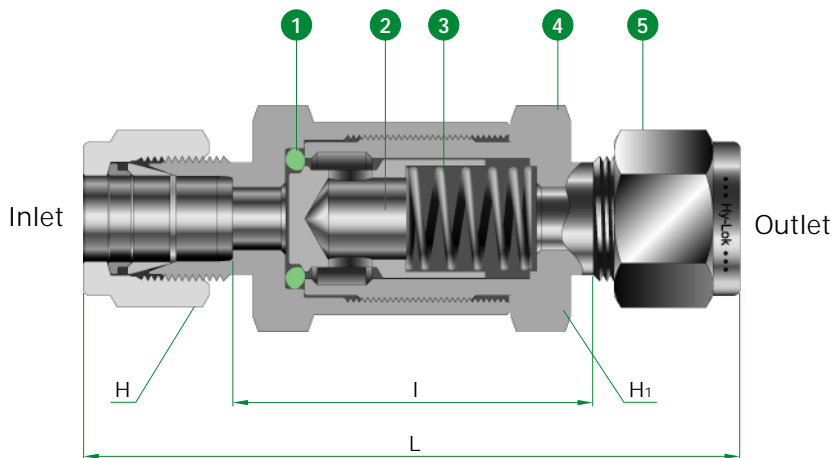


HY-LOK CORPORATION

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700 Series



- 1 O-Ring**
 - provides leak tight shut - off.
- 2 Back Stopped Poppet**
 - prevents the spring from being overstressed.
- 3 Variety of Springs**
 - are available for the cracking pressure in the range from 1/3 psig to 100psig.
- 4 Wide Range of Body Sizes**
 - allow Cv choices from 0.16 to 8.0
- 5 Variety of End Connections**
 - include Hy-Lok tube fittings, male/female NPT tapered threads, male/female ISO tapered threads.

Technical Data

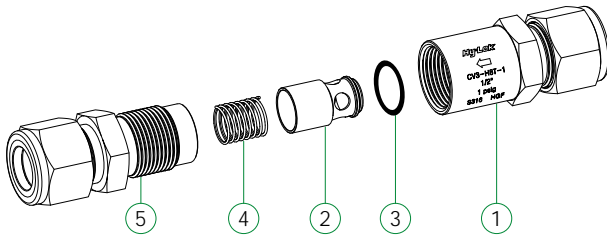
Series	CV1	CV2 CV3 CV4	CV5 CV6
Max. Working Pressure @ 70°F (21°C)	3000 psig# (206barg)		2000 psig# (137barg)
Operating Temperature Range	FKM : -10°F to 375°F (-23°C to 191°C) NBR : -10°F to 250°F (-23°C to 121°C)		
Nominal Cracking Pressure	1/3, 1, 3, 10, 25, 100 psig		1/3, 1, 3, 10, 25 psig

Table of Dimensions

Basic Part No.	Orifice	Cv	End Connections		Dimensions				
			Inlet	Outlet	L	I	H (Nut Hex)	H1 (Body Hex)	
CV1	4.8	0.16	-H - 2T#	1/8" Hy - Lok#	1/8" Hy - Lok#	55.6#	30.2#	11.1#	15.9
			-M - 2N#	1/8" Male NPT	1/8" Male NPT	44.4#	#	#	
			-F - 2N#	1/8" Female NPT	1/8" Female NPT	46.6	#	#	
			-H - 4T#	1/4" Hy - Lok#	1/4" Hy - Lok#	60.0	29.5	14.3#	
		0.47	-H - 6M#	6mm Hy - Lok#	6mm Hy - Lok#	#	29.4#	14.0#	
			-MH-4N4T#	1/4" Male NPT	1/4" Hy - Lok	56.4#	#	14.3#	
			-M - 4N#	1/4" Male NPT	1/4" Male NPT	53.4#	#	#	
			-F - 4N#	1/4" Female NPT	1/4" Female NPT	54.6	#	#	
CV2	7.1	1.48	-H - 6T#	3/8" Hy - Lok#	3/8" Hy - Lok#	74.8	41.3#	17.5#	22.2
			-H - 10M#	10mm Hy - Lok#	10mm Hy - Lok#	#	40.4#	19.0#	
			-M - 6N#	3/8" Male NPT	3/8" Male NPT	64.6	#	#	
CV3	10.0	1.70	-F - 6N#	3/8" Female NPT	3/8" Female NPT	63.8	#	#	22.2
			-H - 8T#	1/2" Hy - Lok#	1/2" Hy - Lok#	80.2	34.5#	22.2	
			-H - 12M#	12mm Hy - Lok#	12mm Hy - Lok#	#	34.6#	22.0	
			-M - 8N#	1/2" Male NPT#	1/2" Male NPT#	74.4#	#	#	
CV4	13.5	2.60	-F - 8N#	1/2" Female NPT#	1/2" Female NPT#	84.7#	#	#	28.6
			-H - 10T#	5/8" Hy - Lok#	5/8" Hy - Lok#	91.8#	48.1#	25.4	
CV5	16.0	5.20	-H - 12T#	3/4" Hy - Lok#	3/4" Hy - Lok#	110.7#	61.9#	28.6	31.8
			-M - 12N#	3/4" Male NPT	3/4" Male NPT	105.3#	#	#	
			-F - 12N#	3/4" Female NPT#	3/4" Female NPT#	103.0#	#	#	
CV6	18.0	8.00	-H - 16T#	1" Hy - Lok#	1" Hy - Lok#	121.2#	58.7	38.1	34.9
			-M - 16N#	1" Male NPT	1" Male NPT	116.2#	#	#	
			-F - 16N	1" Female NPT	1" Female NPT	111.4	-	-	

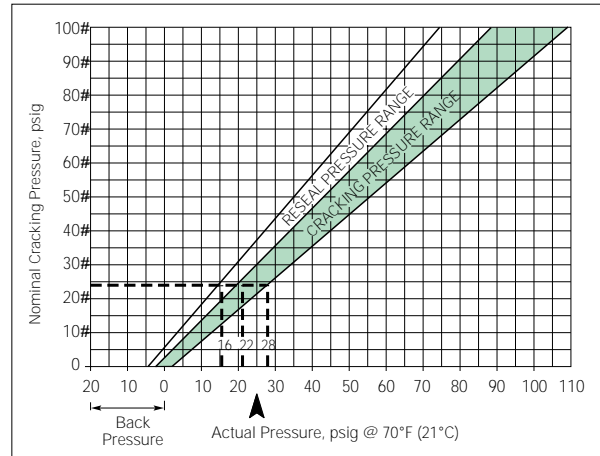
All dimensions in millimeters. Dimensions shown with Hy - Lok nuts in finger - tight position, where applicable.

Materials of Construction



No.	Component	Valve Body Materials	
		Material Grade / ASTM Specification	
1#	Inlet Body#	TP316 / A479 or A276#	BRASS
2#	Poppet#	TP316 / A479 or A276#	BRASS#
3#	O-Ring#	#	FKM# #
4#	Spring#	#	SS302 #
5	Outlet Body	TP316 / A479 or A276	BRASS

Molybdenum dry film lubricant is used for outer body made of 316SS
Silicone based lubricant is used for poppet.

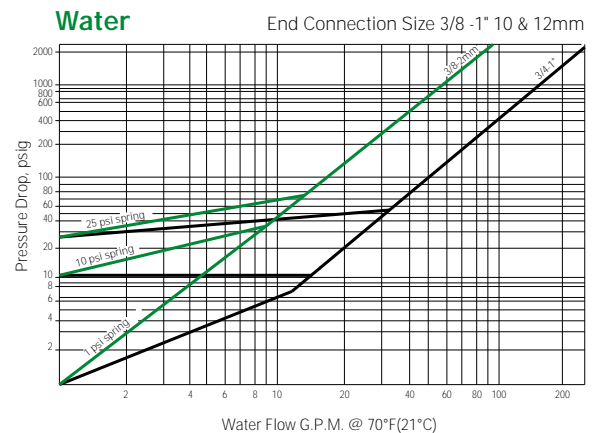
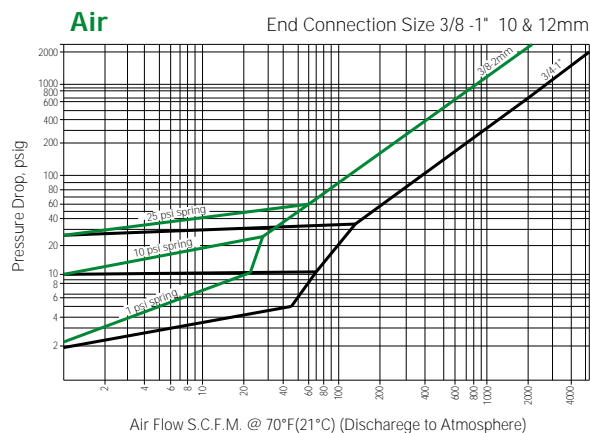
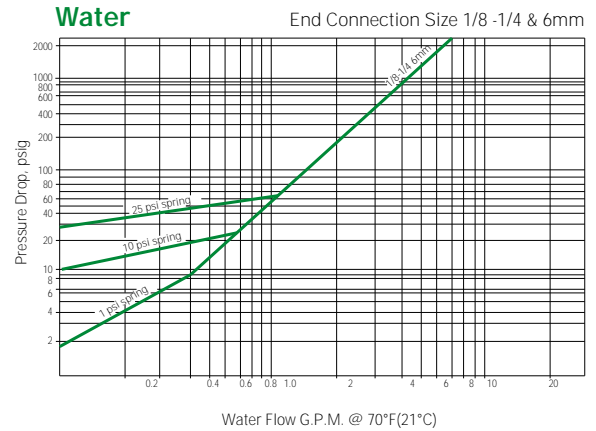
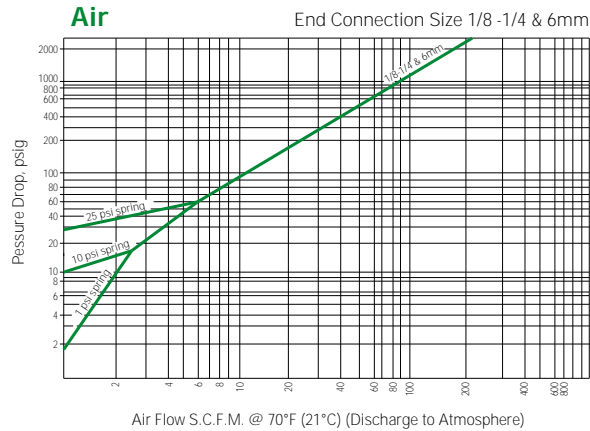


Cracking and Reseal Pressure

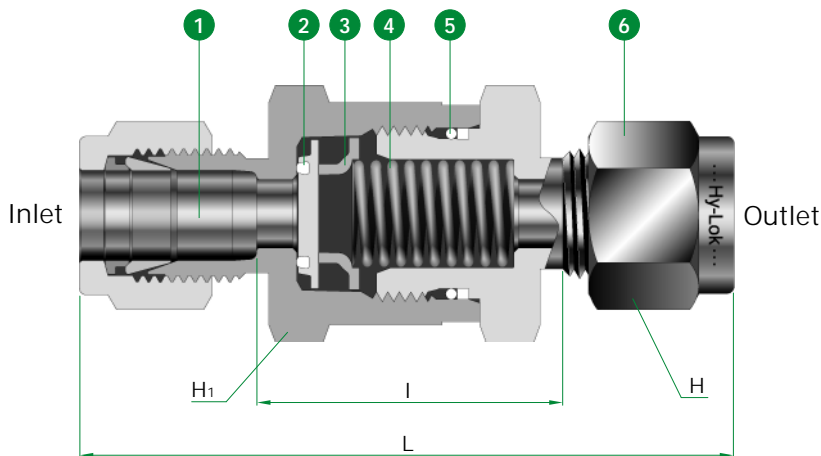
- From the graph, the actual cracking pressure of nominal 25psi is shown to range between 22psi to 28psi, and the reseal pressure 16psi to 22psi.

- Back pressure** may be required to reseal the valves with nominal cracking pressure of 5psi or lower.
- Cracking pressure : The upstream pressure at which the first indication of flow occurs.
 - Reseal pressure : The upstream pressure at which there is no indication of flow.

Flow Rate at 70°F (20°C)



700H Series



- 1 Orifice**
 - is max. flow design for min. pressure drop.
 - include flow dia from 4.8mm to 15.0mm
- 2 Poppet**
 - provides leak tight shut-off with elastomer seal
- 3 Poppet Stopper**
 - provides minimizes spring stress.
- 4 Springs**
 - are available for the cracking pressure in the range from 1/3psig to 25psig
- 5 O-ring and Back Up Rings**
 - are halves for ensures closure to the rated pressure
- 6 Variety of End Connection**
 - include Hy-Lok tube fittings, male and female NPT, ISO tapered threads, ZCO ends and Matal Gasket Seal ends.

Technical Data

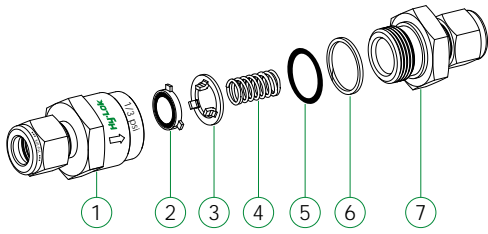
Series	CVH1	CVH2	CVH3
Max. Working Pressure	6000 psig# (413bar)	5000 psig# (344bar)	
Operating Temperature Range	FKM : -10°F to 375°F (-23°C to 191°C) NBR : -10°F to 250°F (-23°C to 121°C)		
Nominal Cracking Pressure	1/3, 1, 5, 10, 25 psig		

Table of Dimensions

Basic Part No.	Flow Dia.	Cv	End Connection		Pressure Rating psig (bar)			Dimensions			
			Inlet	Outlet	SS316	Carbon Steel	Alloy 400	L	I	H (Nut Hex)	H1 (Body Hex)
CVH1	- H - 2T	4.8	0.67	1/8" Hy-Lok	6000# (413)		5000# (345)	57.7#	32.1#	11.1#	17.5
	- H - 4T			61.7#				31.2#	14.2#		
	- H - 6M			61.7#				31.1	14.0#		
	- F - 4N#			54.1#							
	- M - 2N			45.5#							
	- M - 4N#			55.1#							
	- ZCR - 4#			57.9#							
	- ZCO - 4			50.3#							
CVH2	- H - 6T	7.8	1.80	3/8" Hy-Lok	6000# (413)	5000# (345)	69.9#	36.1#	17.5#	25.4	
	- H - 8T			75.2#			29.5#	22.2#			
	- H - 8M			68.6#			36.2	16.0#			
	- H - 10M			71.1#			36.7#	19.0#			
	- H - 12M			75.2#			29.6#	22.0#			
	- F - 6N#			64.8#							
	- F - 8N#			77.0#							
	- M - 6N			59.9#							
	- M - 8N#			69.3#							
	- ZCR - 8			69.3#							
- ZCO - 8	59.7#										
CVH3	- H - 12T	15.0	4.70	3/4" Hy-Lok	5000# (345)	4700# (323)	89.4#	40.6#	28.6#	41.3	
	- H - 16T			98.6#			36.1#	38.1#			
	- H - 22M			88.4#			36.4#	32.0#			
	- H - 25M			98.6#			36.0#	40.0#			
	- F - 12N#			82.0#			#	#			
	- F - 16N#			97.3#			#	#			
	- M - 12N			83.6#			#	#			
	- M - 16N#			93.2#							
	- ZCR - 12			96.0							
	- ZCO - 12			73.7							
	- ZCO - 16										

All dimensions in millimeters, reference only subject to change. Dimensions shown with Hy-Lok nuts in finger-tight position, where applicable. (-) blank is not applicable

Materials of Construction

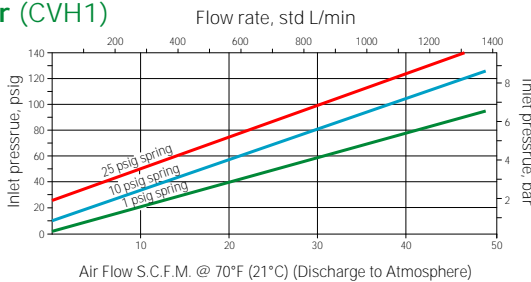


No.	Component	Valve Body Materials
		Material Grade / ASTM Specification
1#	Inlet Body#	TP316 / A479 or A276#
2#	Poppet#	FKM - bonded TP316 / A479#
3#	Poppet Stopper#	TP316 / A479 or A276#
4#	Spring#	TP302 / A313#
5#	O-Ring#	FKM
6#	Back Up Ring#	PTFE#
7	Outlet Body	TP316 / A479 or A276

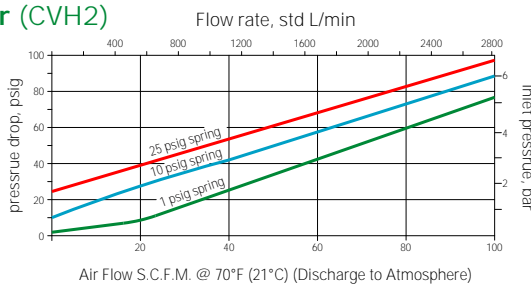
Fluorocarbon-Based.
Molybdenum dry film lubricant on thread.

Flow Rate at 70°F (20°C)

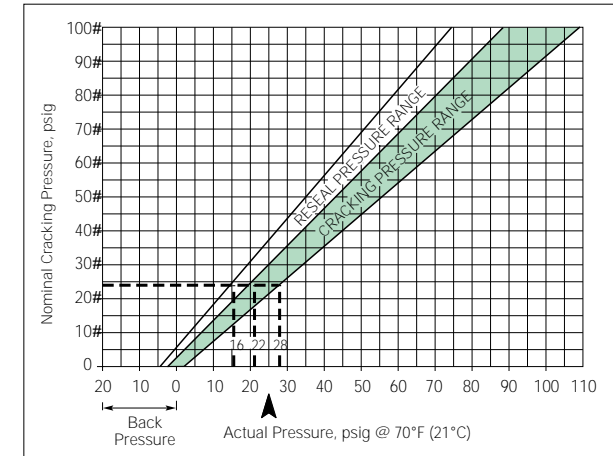
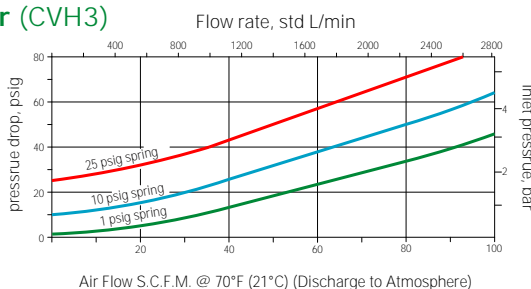
Air (CVH1)



Air (CVH2)



Air (CVH3)



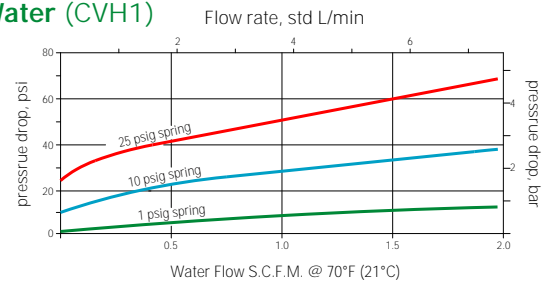
Cracking and Reseal Pressure

From the graph, the actual cracking pressure of nominal 25psi is shown to range between 22psi to 28psi, and the reseal pressure 16psi to 22psi.

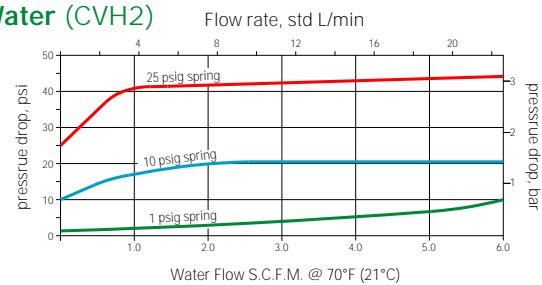
Back pressure may be required to reseal the valves with nominal cracking pressure of 5psi or lower.

1. Cracking pressure : The upstream pressure at which the first indication of flow occurs.
2. Reseal pressure : The upstream pressure at which there is no indication of flow.

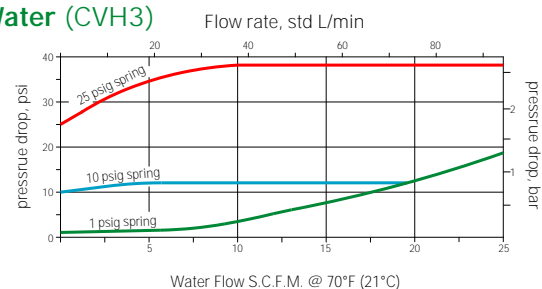
Water (CVH1)



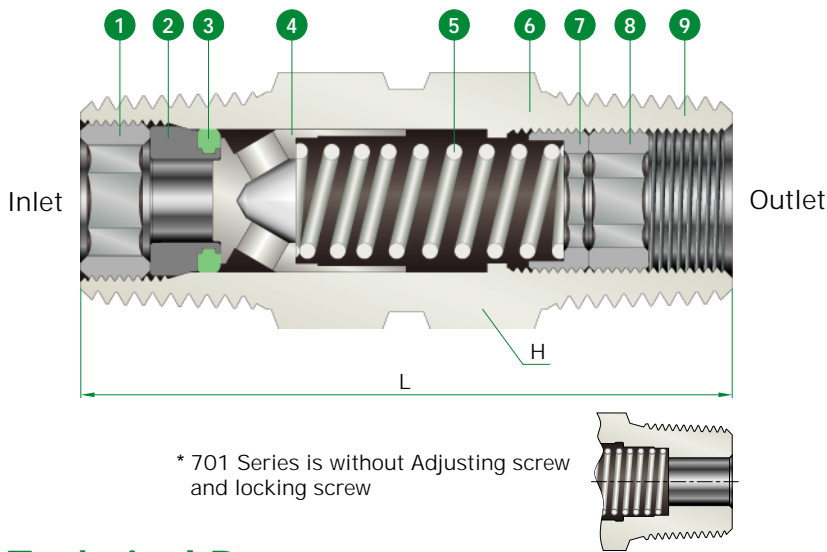
Water (CVH2)



Water (CVH3)



701, 700A Series



- 1 Stop nut**
 - helps to contain the insert.
- 2 Insert**
 - prevents blow-out of o-ring.
- 3 O-Ring**
 - provides leak tight shut-off
- 4 Back Stopped Poppet**
 - prevents the spring from being over stressed
- 5 Spring**
 - a wide range of adjustable springs are available for the cracking pressure in the range from 3psig to 600psig.
- 6 One-piece Body**
 - made from bar stock
- 7 Adjusting screw (700A Series Only)**
 - sets desired cracking pressure
- 8 Locking screw (700A Series Only)**
 - maintains setting.
- 9 End Connections**
 - Male & Female ISO tapered threads, Male & Female NPT.

Technical Data

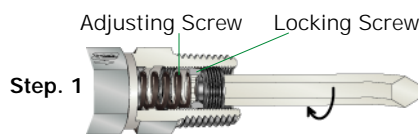
Series	701	700A
Max. Working Pressure		3000 psig# (206bar)
Operating Temperature Range	FKM : -10°F to 375°F (-23°C to 191°C) NBR : -10°F to 250°F (-23°C to 121°C)	
Nominal Cracking Pressure	1/3, 1, 3, 5, 10, 25 psig	3 to 50 psig 50 to 150 psig 150 to 350 psig 350 to 600 psig

Table of Dimensions

Basic Part No.	Flow Dia.	End Connections		Dimensions				
		Inlet	Outlet	L		H		
				mm	in.	mm	in.	
Stationary Cracking Pressure								
CV (701 Series)	-M4N#	4.8#	1/4" Male NPT#	1/4" Male NPT#	41.1#	1.62#	14.2#	9/16#
	-M8N#	10.0#	1/2" Male NPT#	1/2" Male NPT#	57.9#	2.28#	22.2#	7/8#
	-F4N#	4.8#	1/4" Female NPT#	1/4" Female NPT#	61.2#	2.41#	19.1#	3/4#
	-F8N#	10.0#	1/2" Female NPT#	1/2" Female NPT#	94.2#	3.71#	26.9#	1 1/16 #
	-FM4N#	4.8#	1/4" Female NPT#	1/4" Male NPT#	58.2#	2.29#	19.1#	3/4#
	-MF4N#		1/4" Male NPT#	1/4" Female NPT#	44.4#	1.75#	#	#
-MF8N	10.0	1/2" Male NPT	1/2" Female NPT	71.9	2.83	26.9	1 1/16	
Adjustable Cracking Pressure								
CVA (700A Series)	-M4N#	4.8	1/4" Male NPT#	1/4" Male NPT#	41.1	1.62	14.2	9/16
	-M4R#		1/4" Male ISO Tapered#	1/4" Male ISO Tapered#				
	-F4N#	1/4" Female NPT#	1/4" Female NPT#	75.7	2.98	19.1	3/4	
	-M8N#	10.0	1/2" Male NPT#	1/2" Male NPT#	65.0	2.55	22.2	7/8
	-M8R		1/2" Male ISO Tapered	1/2" Male ISO Tapered				

All dimensions in millimeters. Dimensions are for reference only, subject to change.

Cracking Pressure Adjustment



Step. 1
Insert the hex wrench into the lock screw. Loosen the lock screw by rotating the hex wrench 2 to 3 full turns in the counterclockwise direction.



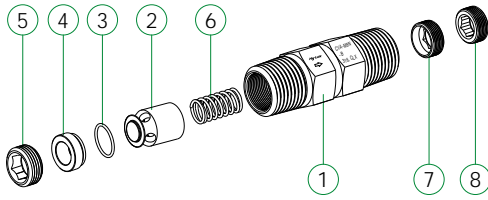
Step. 2
After loosening the lock screw, align the hex wrench as it will enter into the adjustment screw. To establish the desired cracking pressure, rotate the hex wrench in a clockwise direction to increase the cracking pressure or rotate the hex wrench in a counterclockwise direction to decrease the cracking pressure.



Step. 3
After adjusting the adjustment screw to reach the desired cracking pressure, withdraw the hex wrench from the adjustment screw. Tighten the lock screw against the adjustment screw firmly by rotating the hex wrench in a clockwise direction.

After testing for the desired cracking pressure, if additional adjusting is required, repeat steps 1 through 3.

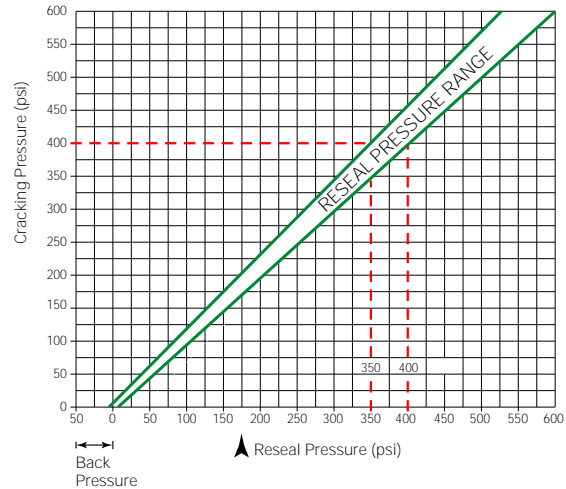
Materials of Construction



No.	Component	Valve Body Materials		
		316 Stainless Steel	Brass	
			1/4"	1/2"
Material Grade / ASTM Specification				
1#	Body#	TP316 / A479 or A276#	Brass#	
2#	Poppet#	TP316 / A479 or A276#	Brass#	
3#	O-ring#	FKM#	NBR#	
4#	Insert#	TP316 / A479 or A276#	Brass#	
5#	Stop nut#	TP316 / A479 or A276	Brass	
6#	Spring#	SS302 / A313		
7#	Adjusting screw †	TP316 / A479# or A276	TP316 / A479# or A276	Brass
8	Locking screw †			Brass

Silicone-based lubricant.
 Molybdenum disulfide-based dry film lubricant.
 Adjusting screw in brass valve with "C" or "D" (150-600 psig) spring is 316SS.
 † 700A Series only.

Cracking and Reseal Pressure at 70°F (20°C)



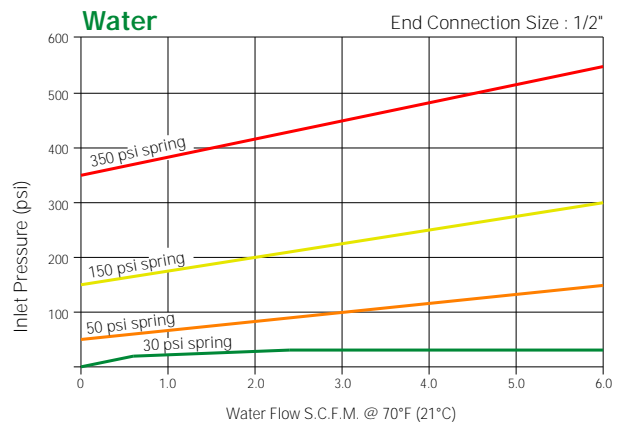
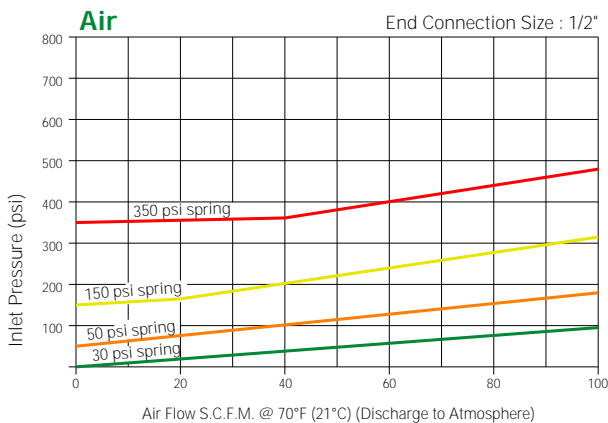
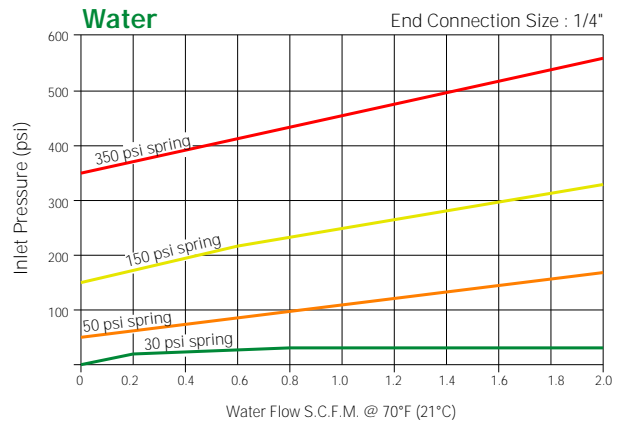
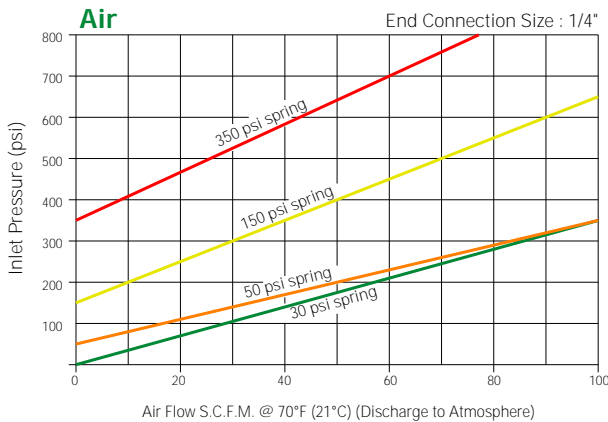
Example : For a valve set to crack at 400 psi, the minimum reseal pressure would be 350psi.

! Valves that are not actuated for a period of time may crack initially at higher than subsequent cracking pressure.

701, 700A series check valves set to crack at 20psi or lower may require back pressure to reseal bubble-tight.

1. Cracking pressure : The upstream pressure at which the first indication of flow occurs.
2. Reseal pressure : The upstream pressure at which there is no indication of flow.

Flow Rate at 70°F (20°C)



Check Valves

Cleaning

- Each valve is cleaned and packaged according to the company standard cleaning procedures.

Testing

- Each valve is tested with nitrogen for cracking and reseal performance.
- Optional tests are available upon request.

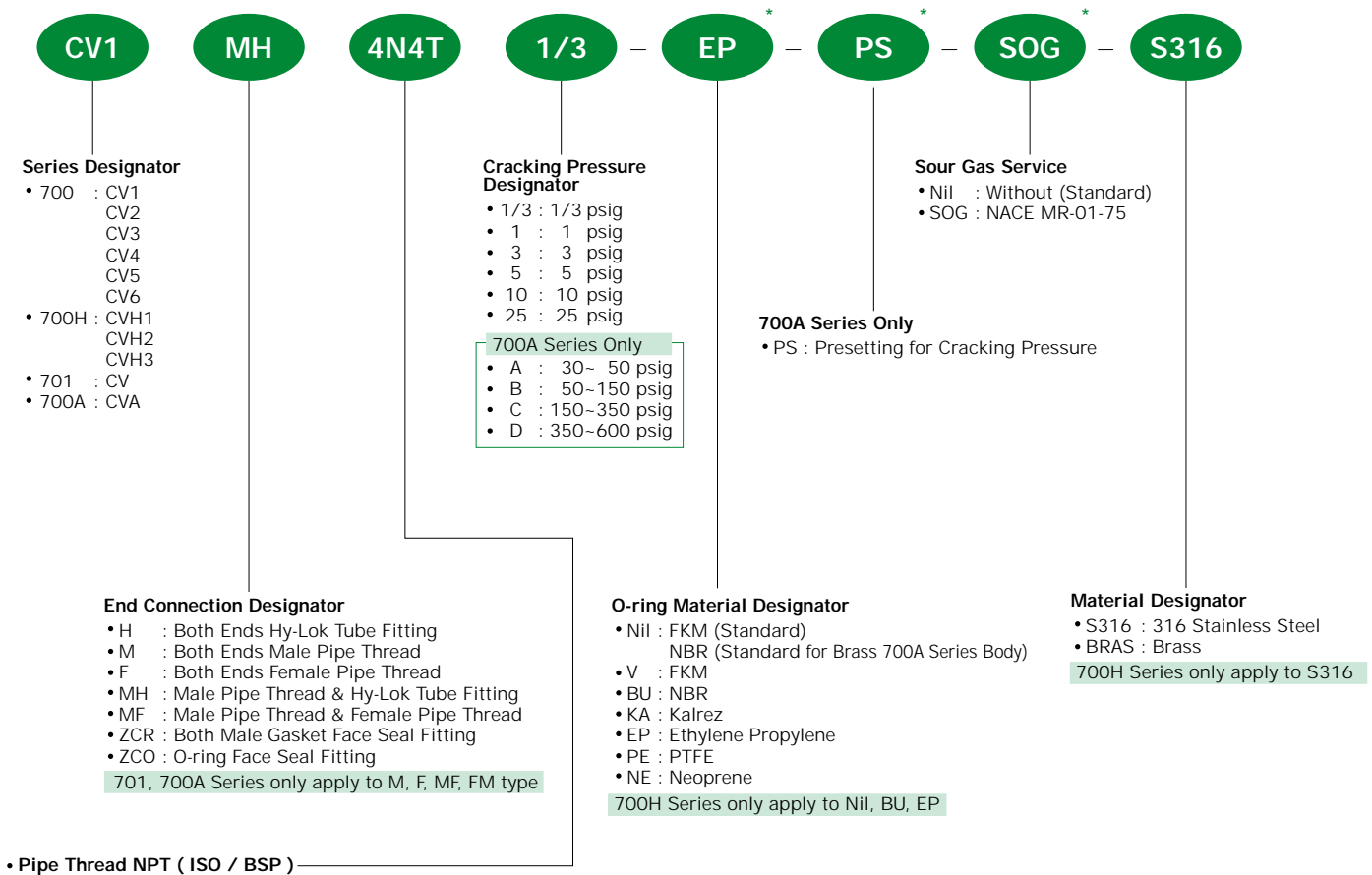
O - Ring Materials

- Available are various O - ring materials, whose temperature ratings are shown below.

Material	Temperature Rating
FKM	-23°C to 191°C (-10°F to 375°F)
NBR	-23°C to 121°C (-10°F to 250°F)
FFKM (Kalrez)	-23°C to 315°C (-10°F to 600°F)
PTFE	-46°C to 232°C (-50°F to 450°F)
Neoprene#	-40°C to 121°C (-40°F to 250°F)
Ethylene Propylene	-46°C to 149°C (-50°F to 300°F)

* High back pressure is required for PTFE to seal leak - tight.

Ordering Information



Note * : No designator is required for standard.
e.g CVH1H - 4T - 1/3 - S316

701, 700A Series only apply to 1/2" & 1/4"

SAFETY in VALVE SELECTION

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.