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(FROMS VESSEL, VESSEL CO, INC.

VESSEL_®

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STAT-CLEAN

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Ion Bazooki

VESSEL,

Three Particular Reasons people choose VESSEL

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Vessel's lineup covers a wide range from fan, gun and bar-type air blow ionizers, EPA mats and wrist straps that prevent static discharge, to adhesive mats that prevent the scattering of dust. Our products provide solutions to your static removal and dust removal problems.

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Our product development aims for user friendliness

To provide optimum products for production sites, our designs aim for ease of use. VESSEL aims for user convenience with our product lineup for various applications.



Our static removal and dust removal specialists improve your quality problems

Our static removal and dust removal specialists will visit your production site to propose the best available products. Customization is also available upon request.

the ionizing and dust elimination expert, helps solve your quality problems.

Product quality is an important determination at manufacturing sites.

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VESSEL MARAN

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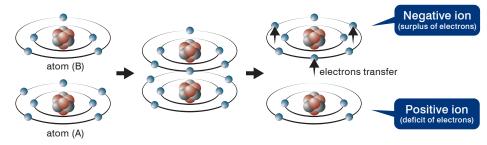
F=6

- VESSEL has focused on countermeasures against static electricity and dust in relation to quality.
 - Since 2000, we have provided products to remove static and dust.
 - All to help improve our customer's quality.
 - Let VESSEL, the ionizing and dust elimination experts,
 - help you improve your product quality.

THE STATIC ELECTRICITY

Theory

The static electricity comes from the transfer of electrons between two or more atoms becoming electrically unbalanced.



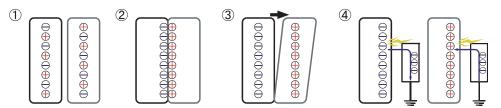
How is it created?

The static electricity is created after contact between two materials (which at least one of them is an insulator).

(which at least one of them is an insulator).

The static electricity level depends on humidity, materials, as well as on the pressure, the time, and the surface of contact.

An electric voltage of several kV might be easily generated.



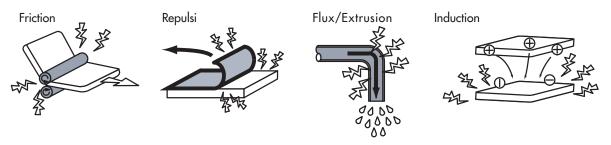
Usually an object contains positive ions and negative ions. They are same in quantity and keep balance.

②When two objects come into contact, unstable electrons start moving (Charge Transfer).

In such a state, however, electrons just move, and two objects in touch as a whole are not charged.

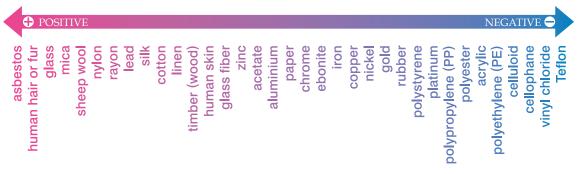
3 Dragging these objects away makes the number of electrons unbalanced.

At this time, one object which receives electrons is negatively charged, while another object which loses them is positively charged. (a) Then, the electrons transfer, once the object, either negatively or positively charged, approaches to a grounded metal.



Triboelectric series

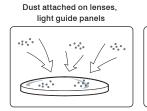
The Triboelectric Series chart shows the relative positive or negative charge of various materials.



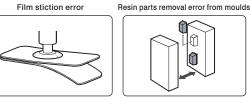
Consequences

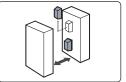
Three types of problems can result from static electricity:

- Apparition of electric arcs, which can damage the electronic circuits,
- Dust attraction, which can lead to unwanted defaults after parts painting or cause hygiene and cleanliness problems,
- And attraction or repulsion of other materials, which can cause, for instance, printing problems due to the repulsion of the ink or labeling problems due to the unwanted repulsion or attraction of the paper when being positioned.









Uneven painting quality due to charged adsorption part

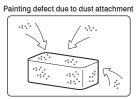


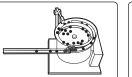
Misalignment of very tiny parts



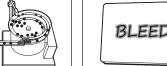


Feeding troubles in vibratory bowl feeders





Ink rejection or bleed



How is it eliminated?

Different methods are used:

If possible and if it is a conductor, connect the part to the ground:

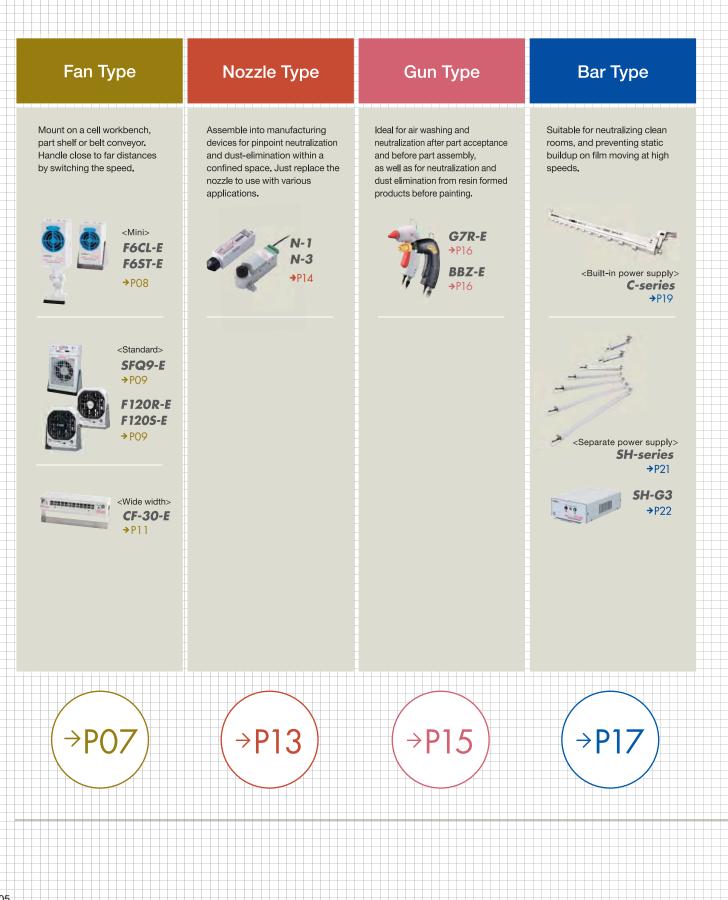
• The voltage of the part will be equal to 0V. However in certain cases, in order to avoid any sudden discharge, which could lead to electric arcs, it is necessary to use dissipative material with a controlled conductivity.

Otherwise use a ionizer:

 The ionizer will send positive and negative ions to be combined with the postive and negative charges on the targeted surface. The ions are created thanks to the corona discharge principle. The static electricity elimination is made without any contact.

Realize ionizing and clean control from your

VESSEL's lineup of reliable and wide ranged



fingertips to your toes.

static electricity countermeasure products.



Why is VESSEL's fan type our customer's top choice?

Fan Type



Compact and free installation Pinpoint neutralization

Decay time 3.0 sec or less



SFQ9-E

Dual piezoelectric transformer attains fastest neutralization in this class

Decay time 1.5 sec or less



F120R-E NEW

Butterfly louver realizes high-speed neutralization Decay time 1.5 sec or less



F120S-E Silent fan model with mild airflow

CF-30-E

Decay time 2.5 sec or less



High-efficiency cross fan neutralizes over wide range of areas



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High neutralization performance through efficient ion generation

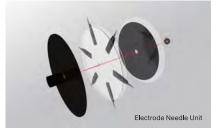
The high frequency piezoelectric transformer generates large volumes of ions, and eliminates losses caused by recoupling.





Advanced control technology with steady ion balance

The capacity coupling type electrode needle ensures a stable ion balance, and prevents static destruction of the semiconductor.





Louver cover improves serviceability

The cover can be easily removed allowing the electrode needle to be cleaned where it will not contaminate the work environment.



Fan Type	Nozzle Type	Gun Type	Bar Type	Ion Parts Cleaner	EP/ Working	4 g Mat	Clean Walker	Options	
	lonizing Mini Fan	with clip		Ionizing Mini Fan with stand					
Clip o for j	Compact fan can be installed anywhere for pinpoint neutralization								
	F6CL	- E			Fć	5ST	- E		
		no	ow bise an		E STAT		142 n	.ow oise Fan	
I Back Volker a Taxaa farmaan			o. 621632	1 Bale Velkows Towns Courses				o. 621631	
High Voltage Transformer Piezoelectric high-frequency AC corona discharge			RoHS	High Voltage Transformer Piezoelectric high-frequency AC corona discharge	lon balanc within ±10			Directive RoHS	
Power supply Fan Speed	LED INCLUDED Elect TRANSFOMER needle 100-240VAC replace			Power supply Fan Speed DC24V HI/LOW	LED INC illumination 100-	LUDED Electroo ISFOMER needle u 240VAC replacem			
 Install anywhere Easily remove lour Confirm operation with built-in light. 	vers 1 status and electrod	e tip contamination		 Install anywhere Easily remove lo Confirm operation with built-in light 	ouvers on status and	d electrode	tip contamination		
M5 Screw Clip				M5 Screw General Control of Contr	M5 Screw	K			
Remove clip when no	ot needed Easy	removal Built	-in light	Remove clip when	not needed	Easy re	emoval Bui	t-in light	
Specifications	F6CL-E			Specifications Model No.		00T F			
Model No. Ionizing method/Applied volt		n-frequency AC corona discha	arge/AC 3.5kV	Model No.		6ST-E iezoelectric high-f	frequency AC corona disch	arge/AC 3.5kV	
Power supply and current consu		3mA(typ.)		Power supply and current con		C24V±5% / 220n rithin ±10 V	mA(typ.)		
Ion balance Decay time	within ±10 V 3.0 sec or less			lon balance Decay time		ithin ±10 V .0 sec or less			
Operating range	150 mm to 600 n			Operating range		50 mm to 600 mm			
H×W×Dmm Weight	H254×W77×D10 514g	8mm(clip included)		H×W×Dmm Weight		142×W90×D81m 60g	m(stand included)		
Fan speed	0.78m³/min (max	.)		Fan speed		.78m³/min(max.)			
Noise level	HI 53 d BA∕LO			Noise level		153 d BA / LO 42			
Ozone production Operating environment temperature		(measured 50mm) o 65% RH (with no dew condens	ation or freezing)	Ozone production Operating environment temperat		.05ppm or less(m °C to 40°C/35% to 6	neasured 50mm) 65% RH (with no dew conden	sation or freezing)	
Accessories		o 65% RH (with no dew condens 1-ITF6-E, AC cable (1.8m)	anon or needing/	Accessories			ITF6-E, AC cable(1.8m)	sation of neezing/	
Decay area 300 150 F-6 0	150 300 450 2sec 3sec	600 9 sec		Decay area 300 150 F-6		300 450 sec 5	600 9sec		
150				150					

Accessories

(mm)

AC Adapter I/P : AC100V~240V 0.4A O/P : DC24V 0.75A

EDP No. 806096

300

Accessories

EDP No. 806096

300

(mm)

08



High Voltage Transformer		Ion balance		Decay time		Directive	
Dual piezoelectric high-frequency AC corona discharge		within ±5 V		1.5 sec or less		C€ RoHS	
	Fan Speed HI/MD/LO	LED illumination	INCLUDED TRANSFOMER 100-240VAC	Electrode needle unit replacement	ALARM FAN LOCKUP	ALARM H.V.	External grounding terminal

- > Our original feedback sensor controls the ion balance to within ± 5V. > Dual piezoelectric transformers and high-speed fan provide
- double the neutralization speed. Indicator shows the maintenance timing and fluctuations in ion balance.







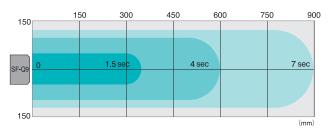
Interior LED light

Dual piezo

Specifications

Model No.	SFQ9-E				
lonizing method/Applied voltage	Piezoelectric high-frequency DC corona discharge/DC \pm 4 to \pm 8kV				
Power supply and current consumption	DC24V±5%/340mA(typ.)				
lon balance	within ±5 V				
Decay time	1.5 sec or less				
Operating range	150 mm to 900 mm				
H×W×Dmm	H205×W141×D80mm(stand included)				
Weight	980g				
Fan speed	1.8m ³ /min (max.)				
Noise level	HI:50dBA / MD:45dBA / LO:40dBA				
Ozone production	0.05ppm or less (measured 50mm)				
Operating environment temperature and humidity	5°C to $40^\circ\text{C}/35\%$ to 65% RH (with no dew condensation or freezing)				
Accessories	AC adapter AD24-IT-EX AC cable (1.8m)				

Decay area



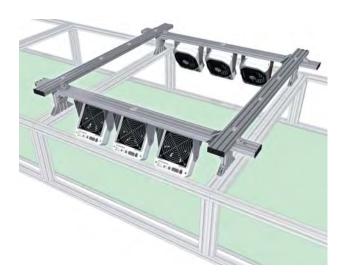
Accessories



I/P : AC100V~240V 0.4A O/P : DC24V 0.75A



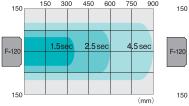




Fan Type	Nozzle Type	Gun Type	Bar Type	Ion Parts Cleaner	EPA Working Mat	Clean Walker	Options		
	Fan-type lo	nizer		Fan-type Ionizer					
for wider an	Butterfly Lond far reach	static erasin	g area	Silent fan model with mild airflow F120S-E					
NEW		69.5 198		NEW	162	09.5 198 68	Silent 9 Ode own		
High Voltage Transformer Piezoelectric high-frequency AC corona discharge	within ±10 V 1.4	Decay time D		High Voltage Transformer Piezosłectric high-frequency AC corona discharge	INCLUDED Electrode ALA	Decay time	ng		
 Butterfly Louver. F Press center to let Apparent operation a 2-color LED. The 	Press outer side to di t air out straight. In status indication. The red light indicates va e.The electrode need	sperse air. e new alarm function arious errors. le unit is set into the	uses	Press center to le Apprent operation a 2-color LED. Th	. Press outer side to et air out straight. n status indication. Th e red light indicates	e new alarm function u various errors dle unit is set into the	ses		
Butterfly Louver	RUN lamp LE	ED Electrode	Needle Unit	Butterfly Louver	RUN lamp	LED Electrode	Needle Unit		
		2.00.1000				2.001/040			
Specifications Model No. Ionizing method/Applied volt Power supply and current consu		h-frequency AC corona discharg 00mA(max.)	e/AC 10kV(p-p)	Specifications Model No. Ionizing method/Applied v Power supply and current con		igh-frequency AC corona discharç 700mA(max.)	e/AC 10kV (p-p)		
Ion balance	within ±10 V			Ion balance	within ±10 V	, , , , , , , , , , , , , , , , , , ,			
Decay time Operating range	1.5 sec or less 150 mm to 900			Decay time Operating range	2.5 sec or less 150 mm to 90				
H×W×Dmm	H198×W162×D			H×W×Dmm	H198×W162×				
Weight	0.9kg	x)		Weight	0.9kg				
Fan speed Noise level	3.66m³/min (ma HI : 61dBA / LC			Fan speed Noise level	2.21m³/min (n HI:51dBA / L				
Ozone production		(measured 50mm)		Ozone production		ss (measured 50mm)			
Operating environment temperature Accessories		to 65% RH (with no dew condens 24-IT-EX AC cable (1.8m)	ation or treezing)	Operating environment temperation	· ·	% to 65% RH (with no dew condens D24-IT-EX AC cable (1.8m)	sation or freezing)		
Decay area Straight (F120R-E)		Wide (F120R-E)		Decay area Straight (F120S-E)		Wide (F120S-E)			
150 300 45	0 600 750 900 1 .5sec 4.5sec F-12	4.5se	600 750 900 10 sec	150 300 F-120S	450 600 750 900 5 sec 8.5 sec F-	150 300 450 25ec 3.5 sec 9se	600 750 900 15sec		

150

Accessories



Accessories



I /P : AC100V~240V 0.4A O/P : DC24V 0.75A

(mm)

I /P : AC100V~240V 0.4A O/P : DC24V 0.75A **AD24-IT-EX** EDP No. 806050

150

(mm)

AC Adapter

5

10

(mm)



Accessories AC Adapter AD24-ITCF-EX I/P : AC100V-240V 1.2A O/P : DC24V 1.5A EDP No. 806074

Fan Type	Nozzle Type	Gun Type	Bar Type	Ion Parts Cleaner	EPA Working Mat	

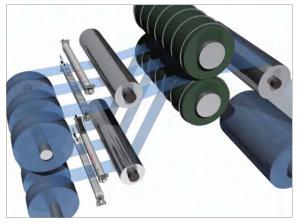
VESSEL ionizers for a variety of applications.



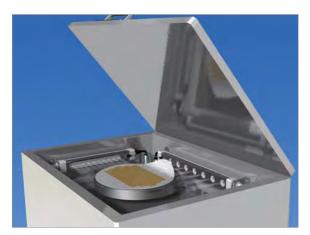
Inspection process



Static electricity removal in a bottle



Film unwinding and winding



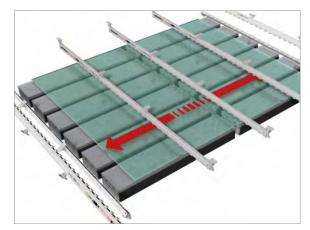
Production of the wafer film



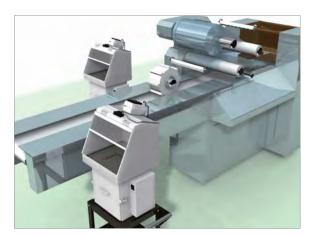
Dust prevention on molded parts



Dust and/or static electricity removal from large resin parts



Glass substrate transfer



Static electricity removal from films and/or products

Why is VESSEL's nozzle type our customer's top choice?



LED indicators clearly indicate the operating status

The bright LED lamps show the operating state even when installing in dark systems.





Diverse lineup of optional nozzles support various applications Use the optional shower nozzle or silent nozzle.



3

Daisy-chain the power cables to keep high-voltage cables inside and ensure safety

Power can be supplied to multiple units by daisy-chaining them. 24 VDC wiring enhances safe connection.



Nozzle Type



N-1 NEW

Ultra-compact slim body Rotary nozzle increases installation choices

Decay time 1.0 sec or less



N-3

Operation status displayed on LED lamps Interchangeable nozzle increases suitable applications

Decay time 0.7 sec or less

Fan Type	Nozzle Type Gun Type	Bar Type	Ion Parts Cleaner	EPA Working Mat	Clean Walker	Options
Suț	oer Slim Nozzle-Type Ionizer			Pinpoint Nozz	le Ionizer	
-	er Compact Slim Body. ozzle enables to ionize an N - 1	ywhere	-		or that commu ; status at a g	
109.6 Dependent Standard Nozzle (Straight)	27.5 28 27.5 28 27.5 28 27.5 107.3 107.3	28	NEW 47 5		95	
		lo. 621639		~~~	EDP N	lo. 621654
High Voltage Transformer Piezoelectric high-frequency AC corona discharge		Directive RoHS	High Voltage Transformer Piezoelectric high-frequency AC corona discharge	lon balance within ±10 V		Directive RoHS
AIR/N2	C Adapter Screw-type needle Option) electrode "ON" lamp ALARM ground H.V. ground termi		Power supply DC24V Power supply: AIR/N2 max 0.6MPa	AC Adapter (Option) Screw-type needle electrode "O	N" lamp ALARM Exterr H.V. ground termin	
for any direction. 2	mpact design enabling to be installed a 27.5mm×28mm. direction by turning the rotary corner no			connector terminal support various app		
	The nozzle position clicks at 90° intervals (w/corner nozzle)	DDD parallel y chains possible.	Standard Nozzle (included as accessory)	Flared Nozzle can be andled appropriate		Alarm outputs d daisy chains.
Specifications					ot included as accessory)	
Model No.	N-1		Model No.	N-3		
Ionizing method/Applied voltag		od/AC10kV (p-p)	Ionizing method/Applied volt Power supply and current co		uency AC Corona discharge metl 90mA(max.)	nod/AC6kV (p-p)
Ion balance	within ±10V (standard nozzle 0.3MPa, 150mm) (Ion balance	±10V or less (a	t the time of factory shipment)	
Decay time Operating range	1.0 sec or less (standard nozzle · 0.3MPa, 150mm) 50 mm to 600 mm	measured values)	Decay time Operating range	0.7 sec or less (50 mm to 600	$\pm 1000V > \pm 100V$ (at the time of f	actory shipment)
H×W×Dmm	L109.6×W27.5×H28mm (with standard nozzle	mounted)	H×W×Dmm	L95xW50xH47		
Weight	80 g (with standard nozzle mounted)		Weight		ndard nozzle mounted)	
Air supply hose diameter Operating fluid	tube fitting Φ 6mm Clean dry air (0.1MPa to 0.6MPa), nitrogen N ² (0	1MPa to 0.6MPa)	Air supply hose diameter Operating fluid	tube fitting Φ6 Clean drv air (0	imm 1MPa to 0.6MPa). nitrogen N ² (0	1MPa to 0.6MPa)
Airflow	190 <i>l</i> /min(With standard nozzle mounted at 0	,	Airflow		standard nozzle mounted at 0.	
Ozone production	0.05ppm or less (measured 50mm)		Noise level		standard nozzle mounted at 0.	3MPa)
Operating environment temperature Accessories	and humidity 5°C to 40°C/35% to 65% RH(with no dew conder Standard Nozzle (included with device), Corn	-	Ozone production Operating environment temperatu Accessories	re and humidity 5°C to 40°C/35	ss (measured 50mm) % to 65% RH (with no dew conder le (included with device), Power	
Decay area Air Pressu <with in<br="" nozzle="" standard="">150 150 5tandard 0 0.7sec</with>	nstalled> <with corner="" instal<="" nozzle="" td=""><th>ed> 300 1sec</th><td>Cecay area Air Pres</td><td>sure : 0.3MPa installed> <w< td=""><td>ith Standard Nozzle insta 150 0.7sec 1s 150</td><td></td></w<></td></with>	ed> 300 1sec	Cecay area Air Pres	sure : 0.3MPa installed> <w< td=""><td>ith Standard Nozzle insta 150 0.7sec 1s 150</td><td></td></w<>	ith Standard Nozzle insta 150 0.7sec 1s 150	
150	(mm) 150	(mm)	<tube fitting="" nozzl<br="">(Tube 300mm long in 150 50 150 150 1.5sec</tube>	stalled)	fitting Nozzle and Shower T	300

150

(mm)







14

(mm)

150

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