

DPI GRAFIX V8110(M) CALENDERED FILM

Technical Data Sheet



Introduction

DPI GRAFIX V8110(M) is a white monomeric calendared self-adhesive digital printable film designed to meet a variety of mid-term graphic needs. It is intended to apply on flat or simple curved surfaces.

Features

- Excellent price / performance ratio for indoor and outdoor promotional graphics
- Excellent printability and handling



Characteristic	Value
Film	Monomeric PVC film
PVC Thickness	100±10um
PVC Color Code	White Matt
Adhesive Type	Clear solvent based permanent pressure sensitive glue
Adhesive Weight (gsm)	22±5
Opacity	>75%
Liner Type	PE kraft paper
Liner Weight	140g±5 gsm
Release Force	0.05~0.2N/25mm
Shrinkage	≤0.8%
Surface Tension	≥30dn/cm
180 Degree Peeling Force	≥10N/25mm (FTM1)
Initial Adhesion-Ball Tack	≥7N/25MM*25mm (FTM9)
Holding Power	≥1440min (FTM8 Standard)
Flammability	Self-extinguishing
Removability	NIL
Durability (unprint, vertical)	12 months
Ink compatibility	Latex / UV / EcoSolvent
Size available	1.27m / 1.52m (x50m)

Printing

Do not exceed 250% total ink coverage. Too high a total physical ink amount on the film results in media characteristic changes, inadequate drying, over laminate lifting, and/or poor graphic performance.

Latex Ink: Flawless output

UV Ink: Flawless output

EcoSolvent Ink: Recommended for outgassing for more than 24 hours before application take place.

Lamination: Optional for lamination to enhance color and protect images against UV radiation and abrasion

Shelf Life and Effective Performance

For unprocessed film, shelf life is 12 months. Store the film in a dry area, in the original container, out of direct sunlight and at less than 24°C.

The effective performance life is based on field experience and exposure tests conducted by lab. The actual performance depends on correct combination of film, ink, over laminate or clear coat; drying methods; selection and preparation of the substrate; application methods; orientation and exposure conditions and cleaning methods

The information mentioned above always represents an average, a minimum or a maximum value. It is only give for your information, and does not give any guarantee. It is up to the end user to decide whether or not the product is suited for his particular application.