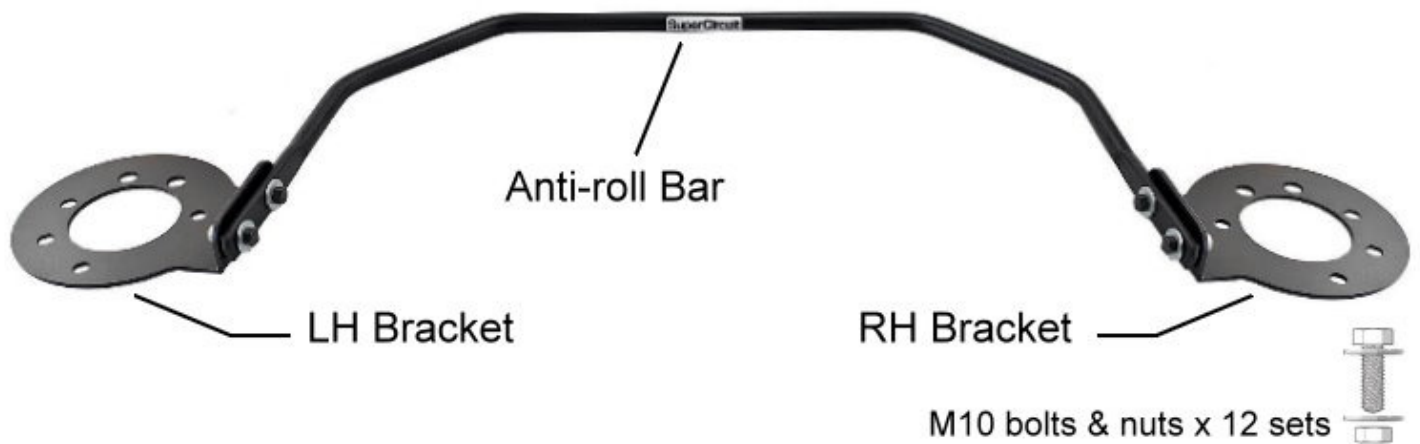


SuperCircuit



Thank you very much for the purchase. Please follow the below pictures as a guide to install the SUPERCIRCUIT Rear Anti-roll Bar to the Toyota Alphard/Vellfire (AH20) or Estima (ACR50).

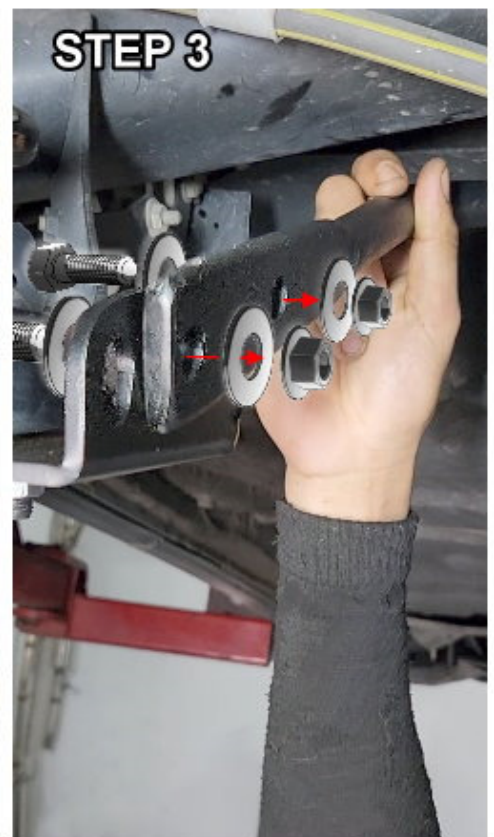


STEP 1
Insert the bolts & washer from the top as shown in the picture.

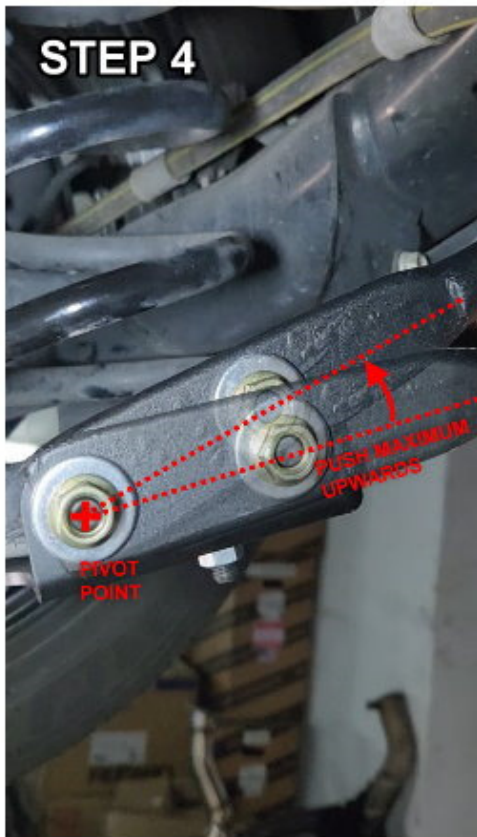
The bolts should be placed under the rubber spring isolator.



STEP 2
Position the bracket under the spring seat as shown in the picture. Screw on the nuts & washers from below. (do not tighten for ease of adjustment later)



STEP 3
Install the Anti-roll Bar to both sides of the brackets. (do not tighten for ease of adjustment later)



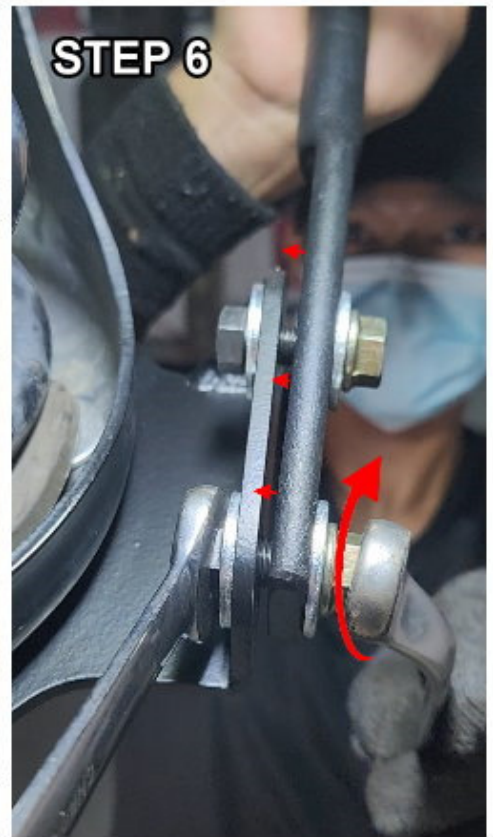
Insert the bolts & nuts* of the anti-roll bar to the brackets at both sides as shown in the picture.

* Do not fully tighten them at this point.



Push maximum upwards* and tighten the bolts & nuts in STEP 4.

* It is OK for the bar to touch the bracket as it will leave a gap when wheels are touching the floor when lowered from the hoist.



Now, you can tighten all the bolts & nuts with min. 25Nm tightening torque.

The bar will be pushed towards the brackets and the gap will be closed.

Should you need any further assistance during the installation, please contact SUPERCIRCUIT BARS, Tel: +6 03 5632 2855 or send us a message on Facebook:

<https://www.facebook.com/supercircuitbarsmalaysia>