



Installation Instructions For

2024+ BMW U1X X1/X2 1.5.2.0: MINI U25 1.5/2.0

KIT CONTENTS

NO.	DESCRIPTION	QTY
1	Intake Tube	1
2	Air Box	1
3	Air Scoop	1
4	Silicone Intake Hose	1
5	Bracket	4
6	MST Rubber Plug	1
7	M4 Bolts	1
8	102mm Air Filter	1
9	Space Rubber	2
10	MST Rubber Plug	1
11	Clamps	3
12	M4 Bolts	6
13	M5 Bolte	10
14	M6 Bolte	2
15	M6 Spacer	2
16	ALU Mont	2

Please Check the Contacts of this box immediately.

Report any defective or missing parts to us or our dealer that you purchased this product form.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the our dealer or local modified car factory.

Installing does require some mechanical skills. A qualified mechanic is always recommended.

※Do not attempt to install the intake system while the engine is hot.

The installation may require removal of radiator fluid line that may be hot.

MST Performance Auto Parts offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

*All installation of parts must be performed by a trained professional.





Figure 1: Stock air box.



Figure 4: Disconnect the mass air sensor.



Figure 2: Remove the stock air box and scoop bolts x 3



Figure 5: Remove the stock air box and scoop.



Figure 3: Loosen the hose clamp.

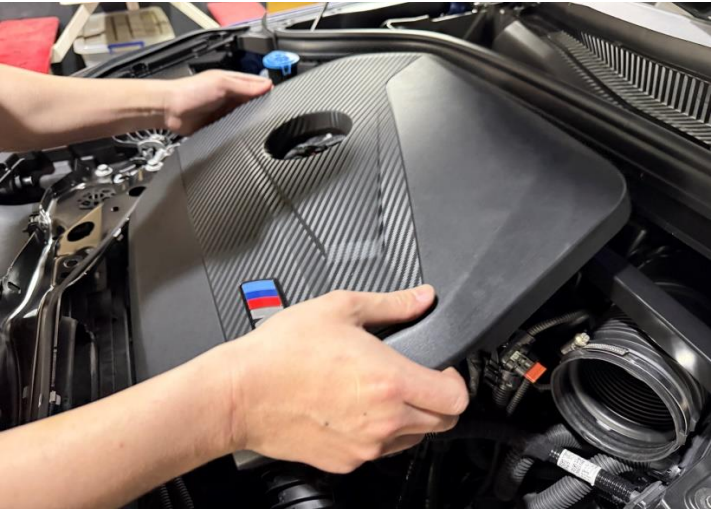


Figure 6: Remove the engine cover.

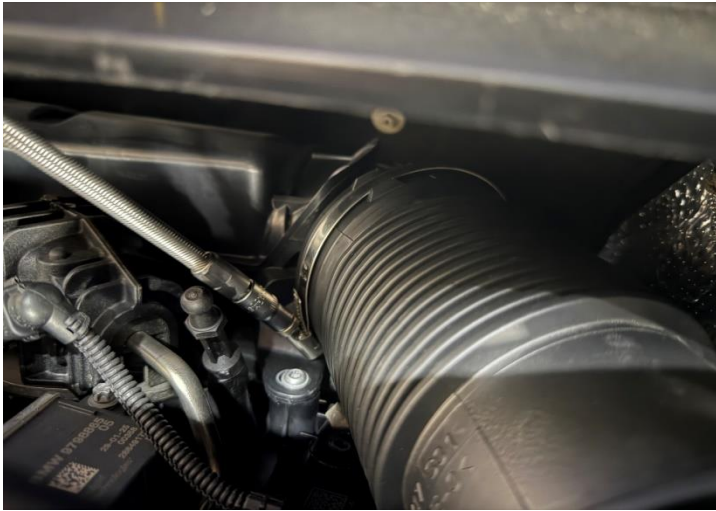


Figure 7: Loosen the hose clamp.



Figure 10: Install the bracket on the MST scoop * 2.



Figure 8: Remove the stock hose.



Figure 11: Install the MST scoop, but do not tighten the bolts yet.



Figure 9: Install the bracket on the MST air box * 2.



Figure 12: . Install the MST silicone hose.



Figure 13: Install the MST tube.



Figure 16: Install the stock MAF sensor and connect.



Figure 14: Install the MST air box.



Figure 17: Secure the scoop using the bolts.



Figure 15: Install the MST air filter.



Figure 18: Install the air box cover.



Figure 19: Congratulations! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose.